



CHAMPION



WINDOW



Preparation

1. Rough opening should be 1/2" larger than actual window size in width and height.
2. Before installation, be sure unit is closed and locked.
3. Make sure the rough opening is square and clear of any debris.
4. Standard practice for installation of window with a mounting flange in stud frame. Install AAMA 2400.02.

Important

1. Do not plug weep holes at sill. (If applicable)
2. Do not use expandable spray-in foam for Insulating vinyl windows.
3. Do not fasten through the sill tracks.
4. Check local building codes for Safety Glass requirements.
5. This window meets or exceeds the minimum design wind pressure criteria of the Texas Department of Insurance when installed in accordance with Texas Department of Insurance product evaluation report WIN-28, WIN-70, or WIN-110. These windows are not designed to resist impact from windborne debris. Conforms to T.D.I. when product installed.
6. Use of petroleum or acid based cleaners on this window may void window warranty.
7. Champion Window is not responsible for damages to the window or surrounding conditions when their products are improperly installed or where climatic conditions exceed the performance test on the product.

THIS SIDE FACES THE INTERIOR

Installation

1. Make sure unit is plumb and square. Level unit using continuous shims.
2. Apply a continuous 3/16" to 1/4" bead of caulk on the inside perimeter of the nailing fin. Caulk should meet ASTM C-920, Type S, Grade NS, Class 25.
3. Set window in rough opening. Using a fastener that will penetrate the stud at least 1", nail one of the top corners from the outside. Level the unit if necessary. Proceed to nail the opposing top corner. Check window and adjust window to ensure it is plumb and square.
4. Continue to nail through the nailing fin every 6 to 8 inches.
5. Apply 6" or 9" strips of flashing material to the sides of the unit, overlapping at the nailing fin. Flashing material should extend beyond the top of the window by 9" and overlap the flashing material at the rough opening by 9". Apply a 9" strip of flashing material across the top of the unit, overlapping the nailing fin.
6. Proper installation is essential to ensure smooth operation of the window. It is recommended that the general operation of the window be checked prior to installation of the interior and exterior trim.
7. All exposed surfaces should be cleaned of plaster, cement, paint, excess caulk, and other debris as soon as possible after the installation is complete.

*** ALTERNATE METHODS OF INSTALLATION ARE ACCEPTED.**

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