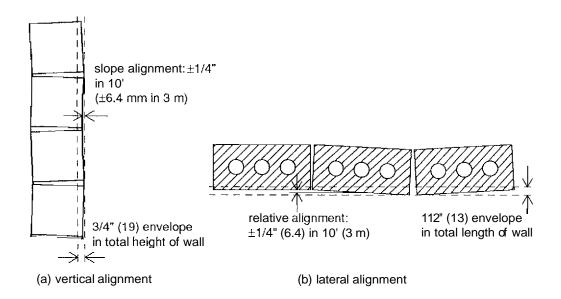
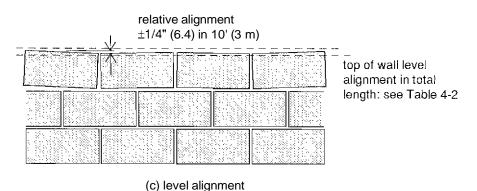
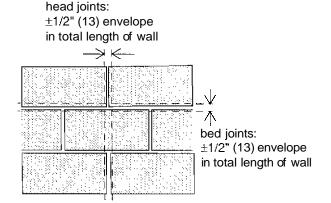
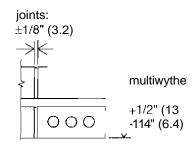
Figure 4-6









(d) joint alignment

(e) cross-sectional dimension